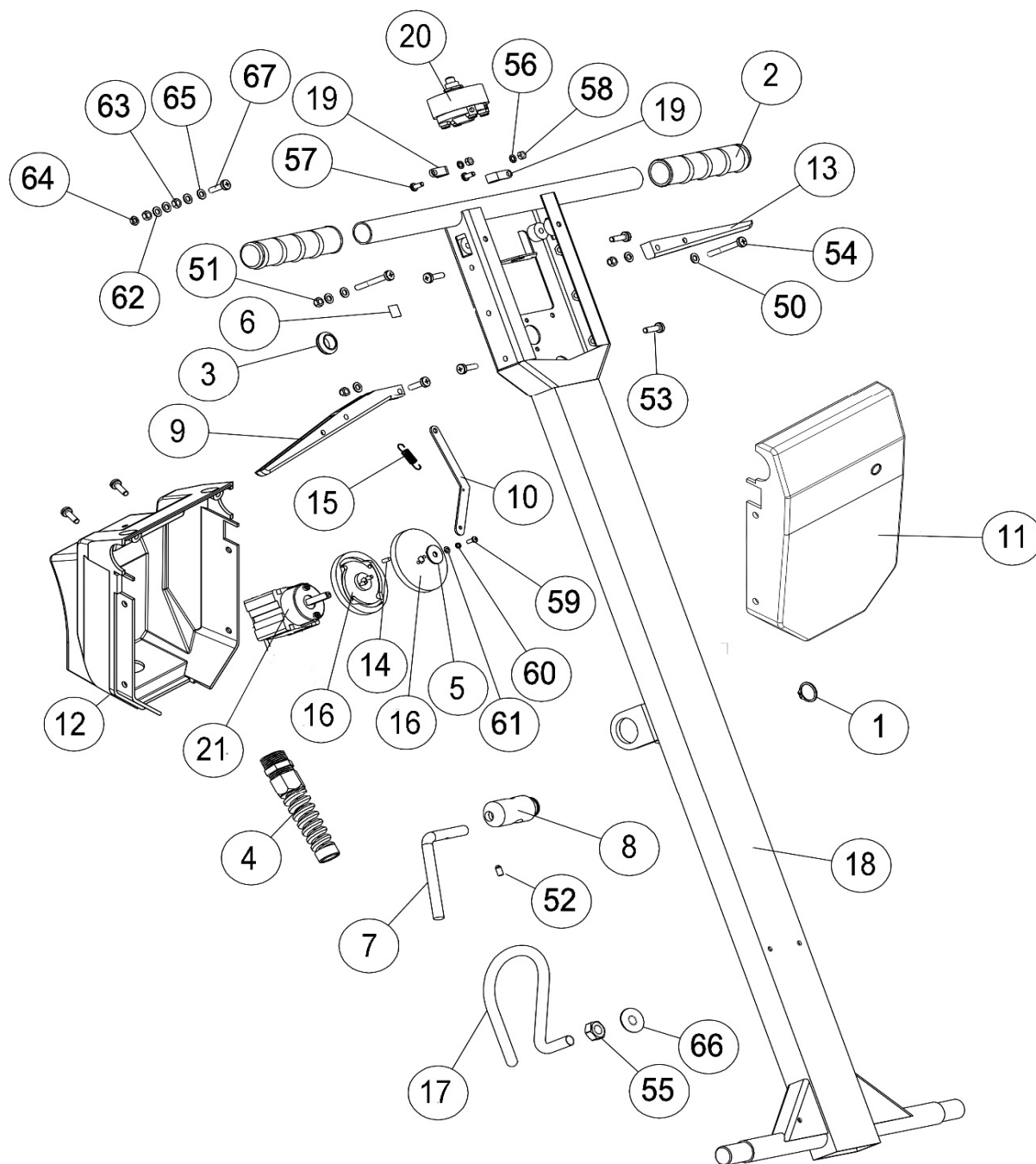


Tacony CFC		Cimex Cyclone	
Part Number:	CR48...CR48/EURO...CR48/OZ		
Series:	B		
Date:	23-Nov-22		
Reference Drawing Number:	09-1047-0000, 09-1062-0000, 09-1063-0000,		
Reference Drawing Issue:	C		
Modified By:	J Clarke		
Service Parts List Issue:	I	ECN #	
Description of Change:	Change of Handle Enclosure		1311

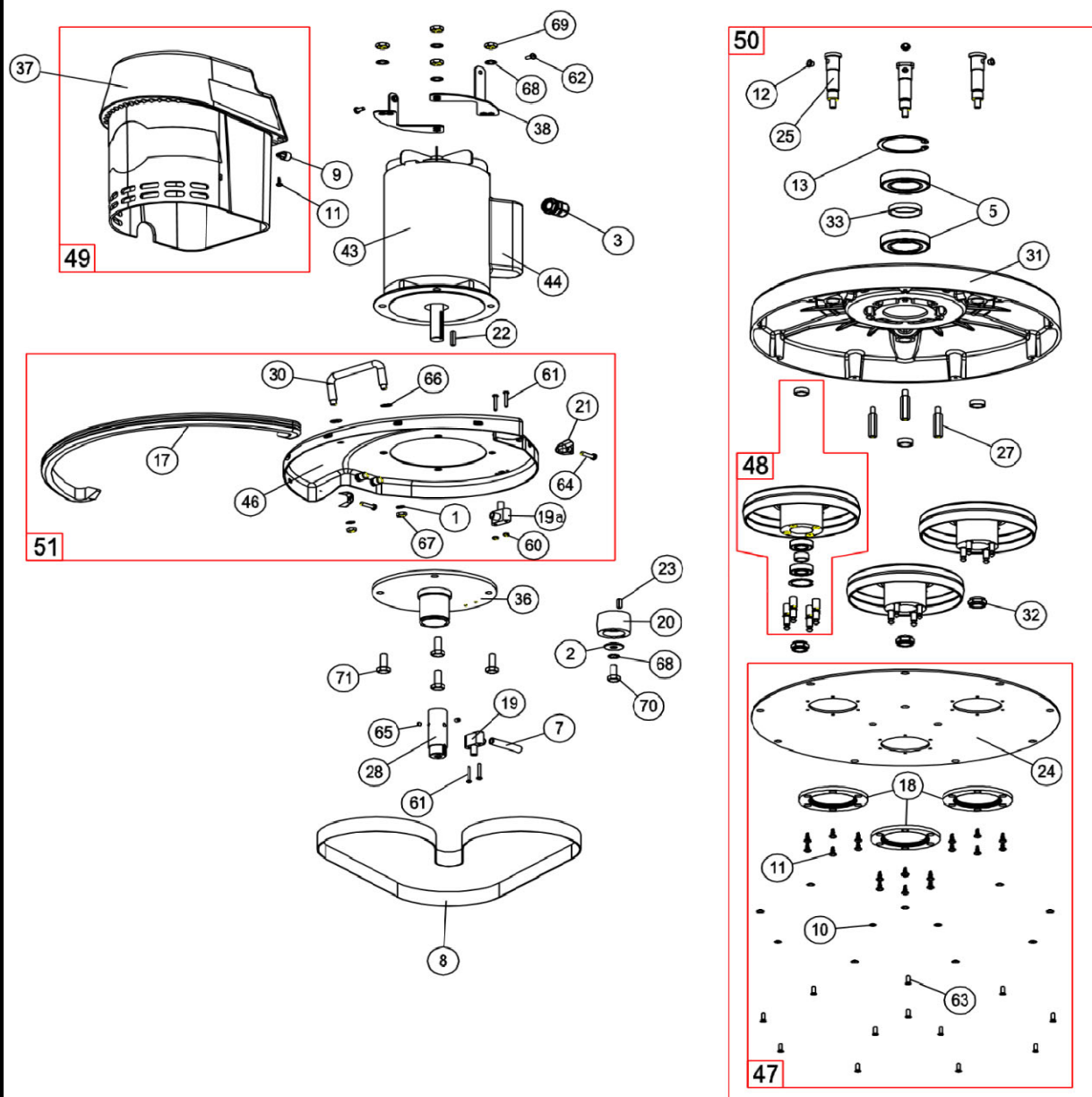
Ref. No.	Part No.	Part Description	Qty
	HANDLE ASSEMBLY		
1	02-3950-0000	3/4 In External Circlip	1
2	03-8549-0000	Cimex CR Rubber Handle Grip - Black	2
3	02-4176-0000	Grommet 14.3 Bore Ref. No. Pv71	1
4	02-4186-0000	Cable Gland Elkay Flex Protectionref:M-20P-11 Black	1
5	02-4311-0000	Washer, Bzp 3/4 X 3/16 X 1/16	1
6	03-6185-0000	Earth Point Label	1
7	03-6953-0000	Locking Handle Colour Rohs Compliant	1
8	03-6957-0000	Pivot Zinc Pass And Yellow Iss A	1
9	03-7281-0000	Lever - Switch Operating	1
10	03-7298-0000	Switch Cam Lever	1
11	03-8555-0056	Cimex CR Switch Cover Front Two Openings (Ral 1018)	1
12	03-8547-0056	Cimex CR Switch Cover Rear	1
13	03-7301-0000	Water Valve Lever Cut From 03-7281-0000	1
14	03-7433-0000	Cam Followers Fully Finished To Drg. Iss 1	1
15	03-7434-0000	Spring Return Drg. Iss B	1
16	03-7435-0000	Reverse Switch Cams	1
17	03-7660-0000	Cable Hook Lower Z/P	1
18	03-8005-0000	Cr / Rhd Common Handle Frame	1
19	04-0286-0000	P Clip 7.9Mm Black 350-3365	2
20	04-3686-0000	Switch Ref 1230-0501	1
21	04-3809-0000	Switch Cam Operated (Kraus & Naimer)	1
22	04-3553-0000	Cable 2.5Mm Sq Black (Not Shown)	4.4196M
23	04-3556-0000	Cable 2.5Mm 14 Awg Bluecsa Tew (Not Shown)	2.2098M
24	04-3558-0000	Cable 2.5Mm 14 Awg Brownscsa Tew (Not Shown)	2.2098M
25	04-3559-0000	Cable, 14G Stranded Mtw/Tew Green Yel (Not Shown)	2.2098M
26	02-4065-0000	Tubing, Heat Shrink 1.17Mm - 2.36 Mm (Not Shown)	0.1016M
27	04-3688-0000	Conduit, 20Mm Black Polythene Heyco (Not Shown)	1.0414M
28	02-4149-0000	Tyrap Cable Tie 2.5X100 - Small (Bi) (Not Shown)	3
29	04-3416-0000	Suppressor Rf 0.47Uf (Not Shown)	1
30	04-3576-0000	Terminal, Crimp Pre Insulated Ctt Ref Bb9Pbl Bulk (Not Shown)	6
31	04-3480-0000	Terminal Red Ctt Ref.R37 Pls (Not Shown)	2
32	04-3481-0000	Spring Spade Term Blue Ref B37Pls (Not Shown)	8
33	04-3602-0000	Fit F 16-14 4Ba Terminals (Bi) (Not Shown)	2
34a	04-3055-0053	Power Cord UK 15M 3Core 1.5Mmsq Orange 16A C19 Connector (Not Shown)	1
34b	04-3055-0153	Power Cord Euro 15M 3Core 1.5Mmsq Orange C19 Connector (Not Shown)	1

34c	04-3055-0353	Power Cord Aus 15M 3Core 1.5Mmsq Orange C19 Connector (Not Shown)	1
	FASTENERS		
50	00-0500-0503	M5 Plain Washer Stainless Steel	4
51	00-0500-0723	M5 Nyloc Nut Stainless Steel	3
52	00-0510-0171	M5 X 10 Socket Set Screw Bzp	1
53	00-0516-0013	Screw M5 X 16 Pozi Pan Head Stainless Steel	4
54	00-0540-0013	Screw M5 X 40 Pozi Pan Head Stst	2
55	00-1000-0703	Nut M10 Full St/Stbulk	1
56	00-0400-0523	Washer, M4 In Tooth Lock Ss Cimex	2
57	00-0410-0023	Bolt M4 X 10 Pan Pozi Head Stst	2
58	00-0400-0703	Nut, M4 Hex Full A2 Ss	2
59	00-0308-0013	Screw, M3 X 8 Pozi Pan Hd	1
61	00-0300-0503	Washer M3 Stainless Bulk	1
62	00-0500-0507	M5 Flat Washer Brass Cimex	3
63	00-0500-0703	Nut, M5 Hex Ss Cimex	4
64	00-0500-0723	M5 Nyloc Nut Stainless Steel	1
65	00-0500-0521	M5 Internal Shakeproof Washer Zinc Plated	10
66	00-1000-0523	M10 Int S/P Washer S.S.	6
67	00-0520-0013	M5X20 Pozi Pan Head Screw Stainless Steel	2
68	02-4323-0000	Screw, No. 10 X 1/2 Pan Hd Pozi S/Tap Stst	2



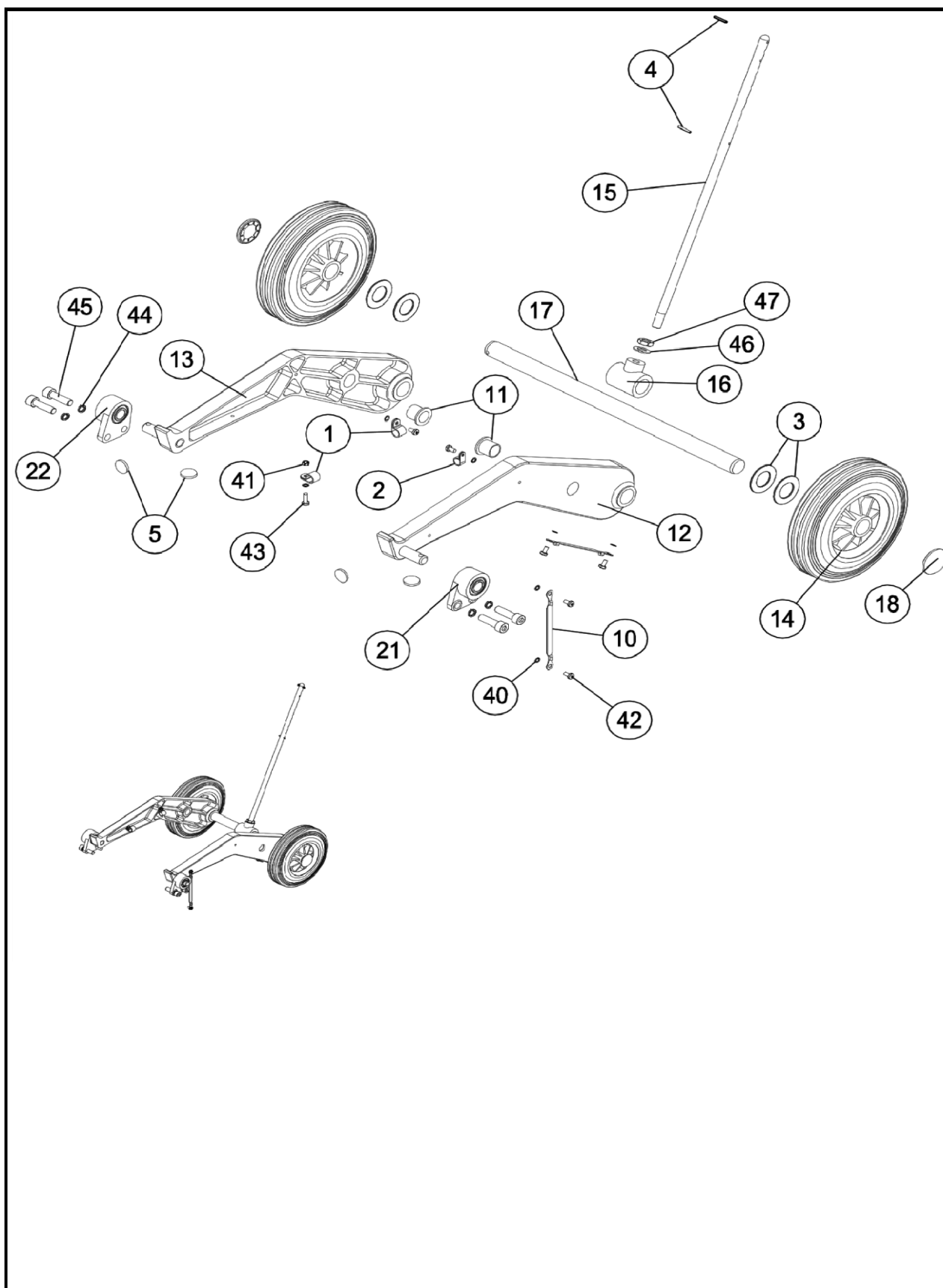
Tacony CFC		CR48 Handle Assembly	
Machine	Cimex Cyclone		
Part No:		Drawing No:	09-1047-0000
Date:	04/01/2023	Description of Change:	ECN No: 1311
Drawing Issue	C	Change of handle enclosure	
Modified By:	N DOWSE		

HEAD ASSEMBLY			
Ref. No.	Part No.	Part Description	Qty
2	02-4335-0000	Penny Washer M10X30 A2	1
3	02-4385-0000	Gland, Cable Cd22Ma-Blk	1
5	6009-2NSE9-JP	Bearing, 75Mm Od Nachi	2
7	02-4179-0000	Tube 7.5Mm Id X 2Mm Wall - Natural Silicone	0.05M
8	02-4191-0000	Belt 1465 X 25Mm Nitta La500 (Blue/Blue)	1
9	02-4279-0000	P Clip, 1/2" Heyco 350-3364	2
10	02-4320-0000	Washer, Brass Cup No.8 Type Cref 0446708	12
11	02-4323-0000	Screw, No.10 X 1/2 Pan Hd Pozi S/Tap Stst	18
12	02-4381-0000	Plastic Insert Ref 12157	3
13	02-4380-0000	Circlip Internal 1300-75Mm	1
14	02-4024-0000	External Circlip 1400-45Mm (Not Shown)	1
17	03-6898-1000	Bumper Strip (Bi) Drg. Iss Eref 1714X000	0.6096M
18	03-6910-0000	Dust Seal Fully Finished	3
19	03-8284-0000	Water Feed Elbow Brass (Tapped holes)	1
19a	03-8283-0000	Water Feed Elbow Brass	1
20	03-6927-0000	Drive Pulley Drg. Iss 1	1
21	03-6928-0000	Clip	2
22	03-6930-0000	Shaft Key 4.75Mm Square X 25.4Mm Long - Pt No Kp5992	1
23	03-6931-0000	Round Hd St Keys 3/16 X 3/16 X 5/8In	1
24	03-6940-0000	Bottom Cover Plate	1
25	03-6944-0000	Brush Spindle (Brass)	3
27	03-6946-0000	Bottom Cover Spacer Bzpiiss C	3
28	03-6947-0000	Motor Shaft Extension	1
30	03-7668-0000	Handle Lifting	1
31	03-6962-0000	Edu 48 Bowl Alloc & P Blue Ral 5013	1
32	03-7220-0000	M16 Nyloc Nut Fully Machined drg Iss B	3
33	03-7284-0000	Spacer For Centre Bearing 48 Series	1
36	03-7324-0000	Spigot Plate	1
37	03-8230-0000	Cimex Motor Cover For Lemac Motor	1
38	03-7833-0000	Bracket Motor Cover	2
-	03-7654-0000	Label, Motor Cover Cyclone To Drg Issue 01 (Not Shown)	1
-	03-7655-0000	Label, Motor Cover Cyclone To Drg Issue 01 (Not Shown)	1
-	03-7685-0000	Label - Motor Cover R48 Drg Iss 1 (Not Shown)	1
-	03-7944-0000	Label, Cimex From Truvox (Large 96 X 85Mm) (Not Shown)	1
43	04-3913-0000	Motor 750W 1Hp 220-240V 50/60Hz	1
-	04-3602-0000	Fit F 16-14 4Ba Terminals (Bi) (Not Shown)	1
-	72470A	Heat Shrink, Black 1/2 Wide Flexible Poly (Not Shown)	0.6
46	03-7325-0000	Bumper Shield Yellow Ral1018 Complete With Welded Nuts	1
48	05-4545-0000	R48 Std Cast Brush Pulley Assembly	3
49	04-4052-0000	Start Capacitor 100 uF 330V 50-60 Hz type CD60 - CR48, CR	1
50	04-4053-0000	Run Capacitor 15 uF +/- 5% 500V 50-60 Hz type CBB60 - CR	1
Fasteners			
60	00-0400-0723	M4 Nyloc Nut Stainless Steel	2
61	00-0425-0023	Bolt M4 X 25 Pan Head St St	4
62	00-0512-0013	Screw M5 X 12 Pozi Pan Head Stainless Steel	2
63	00-0512-0033	Screw M5 X 12 Csk Pozi Stst	12
64	00-0525-0013	Screw, M5 X 25 Phil Pan Machine Ss	2
65	00-0606-0171	Screw, M6 X 6 Socket Set Grub Bzp	2
66	X8218	Washer Sae 5/16 Sae Flat Zinc	2
67	00-0800-0713	Nut, M8 Hex Lock Ss Cimex	2
68	00-1000-0523	M10 Int S/P Washer S.S.	5
69	00-1000-0703	Nut M10 Full St/Stbulk	4
70	00-1020-0123	Screw M10 X 20 Hex Head Stst Bulkbulk	1
71	00-1025-0111	M10X25 Bolt Z/P	4



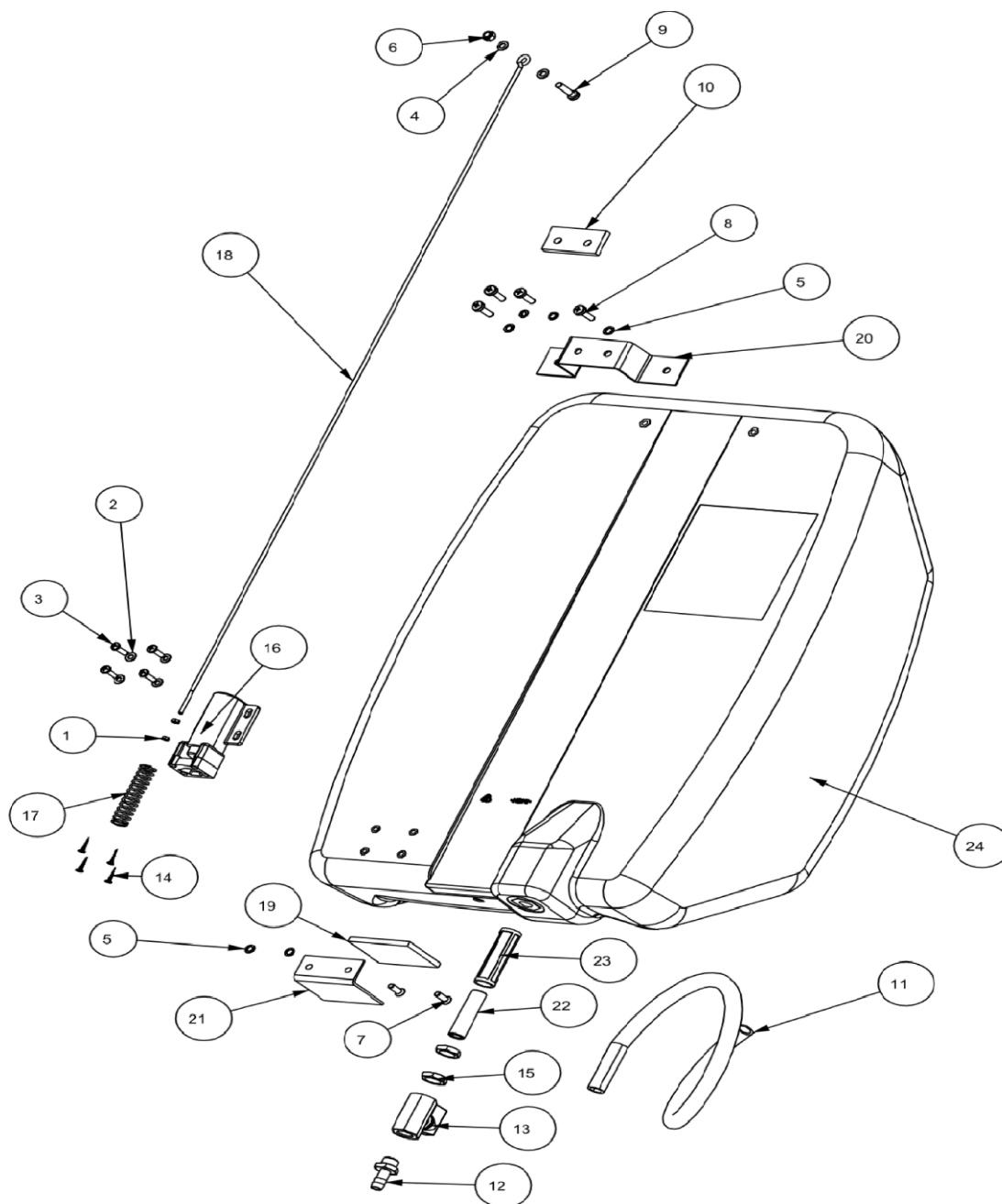
Tacony CFC		CR48 Head Assembly	
Machine	Cimex CR48		
Part No:		Drawing No:	09-1062-0000
Date:	03/01/2023	Description of Change:	ECN No:
Drawing Issue	B		
Modified By:	J CLARKE		

CHASSIS ASSEMBLY			
Ref. No.	Part No.	Part Description	Qty
1	02-4448-0000	P Clip (Conduit)	1
2	02-4279-0000	P Clip (Water Hose)	1
3	02-4363-0000	Washer (Used As Wheel Spacer Subject To Qty Change)	4
4	02-4208-0000	Sellock Pin 1/8X7/8	2
5	02-4187-0000	Buffer Rubber 19Mm X 1.5Mm	4
10	03-6899-0000	Earth Lead (With Integral Terms)	2
11	03-6919-0000	Fork Handle Bush (Black)	2
12	03-8175-0000	Lifting Fork (L/H)	1
13	03-8176-0000	Lifting Fork (R/H)	1
14	03-7277-0000	Wheel 200Mm Dia	2
15	03-7279-0000	Swivel Clamp Rod	1
16	03-7306-0000	Tee Piece	1
17	03-7308-0000	Axle - Cr48,Cr61	1
18	03-7658-0000	Starlock Hub Cap	2
20	04-3688-0000	20Mm Conduit *Not Shown*	1.09M
21	03-6926-0000	Pivot Block (L/H)	1
22	03-6925-0000	Pivot Block (R/H)	1
23	03-6929-0000	Silent Bearing *Not Shown*	2
	Fasteners		
39	00-0606-0171	M6 X 6 Skt Set Screw S/Col	2
40	00-0500-0521	M5 Internal Shakeproof Washer	6
42	00-0512-0013	M5X10 Pozi Pan Head Screw St/St	6
44	00-1000-0513	M10 Spring Washer St/St	4
45	00-1030-0103	M10X30 Cap Hd Screw St/St	4
46	00-1200-0503	M12 Washer Form B St/St	1
47	00-1200-0713	M12 Locknut St/St	1



Tacony CFC		CR48 Chassis Assembly	
Machine	Cimex CR48		
Part No:		Drawing No:	09-1063-0000
Date:	12/24/2009	Description of Change:	ECN No:
Drawing Issue	C		
Modified By:	G SECHERE		

TANK ASSEMBLY			
Ref. No.	Part No.	Part Description	Qty
10	02-3278-0000	Neoprene Adhesive Strip	0.0762M
11	02-4179-0000	Silicon Hose (Cr Tank)	1.27M
12	02-4212-0000	Water Outlet Brass Nickel	1
13	02-4213-0000	Ball Valve	1
14	02-4360-0000	Screw Self Tapper	4
15	03-3475-0000	1/4 Inch Brass Hexnut	2
16	03-7297-0000	Water Valve (Blue)	1
17	03-7302-0000	Spring Lee Lc 0594 Mwto Spec.Iss 01	1
18	03-7303-0000	Solution Tank Rod	1
19	03-7304-0000	Foam Handle Pad	1
20	03-7311-0000	Tank Bracket Top	1
21	03-7312-0000	Solution Tank Bracket Lower	1
22	03-7661-0000	Valveinsert	1
23	03-7662-0000	Filter (Nylon)	1
24	03-8178-0000	Cr Range Solution Tank	1
Fasteners			
1	00-0300-0703	M3 Full Nut St/St	2
2	00-0400-0503	M4 Washer Form 'A' St/St	4
3	00-0412-0013	M4 X 12 Pozi Pan Head Screw St/St	4
4	00-0500-0503	M5 Washer Form A St/St	2
5	00-0500-0521	M5 Internal Shakeproof	4
6	00-0500-0723	M5 Nyloc Nut St/St	1
7	00-0512-0033	M5 X 12 Countersunk Screw St/St	2
8	00-0516-0013	M5 X 16Mm Pozi Pan Hd Screw St/St	4
9	00-0520-0013	M5 X 20 Pozi Pan Screw St/St	1



Tacony CFC		Cimex Cyclone Tank Assembly Assembly	
Machine	Cimex Cyclone		
Part No:		Drawing No:	
Date:	09.10.2019	Description of Change:	ECN No:
Drawing Issue	C		
Modified By:	G SECHERE		